

Date: Thursday, 21/08/2008 5:12:55 PM
User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SQUARE TUBE
Job Number : 41559	
Estimate Number : 13422	
P.O. Number :	Part Number : PB6743001143
This Issue : 21/08/2008 S.O. No. :	Drawing Number : B6743001 P.22
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : B1
Previous Run : 40604	Material :
Written By :	Due Date : 18/09/2008 Qty: 40 Um: 36 Each
Checked & Approved By : <u>DD08-8-22</u>	
Comment : Est Rev:A 08-06-26 new issue DD verified by:ec	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6TS1000W125	6061T6 SQ TUBE 1.00 x 1.00 x .125w



Comment: Qty.: 1.5309 f(s)/Unit Total: 55.1124 f(s)

6061T6 SQ TUBE 1.00X.125

batch: BM1091057

SP 08.09.10

(40x)

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1- cut to length as per dwg

2- make a 0.090" chamfer on the 58.5 degree end only

3- deburr

SP 08.09.11

(40x)

3.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

SP 08.09.11 (40x)

4.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
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Comment: CONVENTIONAL MILLING MACHINE

1- drill holes as per dwg

2- deburr

SP 08.09.11

(40x)

5.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

SP 08.09.11 (40x)

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: SQUARE TUBE

Job Number: 41559

Part Number: PB6743001143

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: _____

PC

8 09/09/14

(X40)

center

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/15

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-09-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

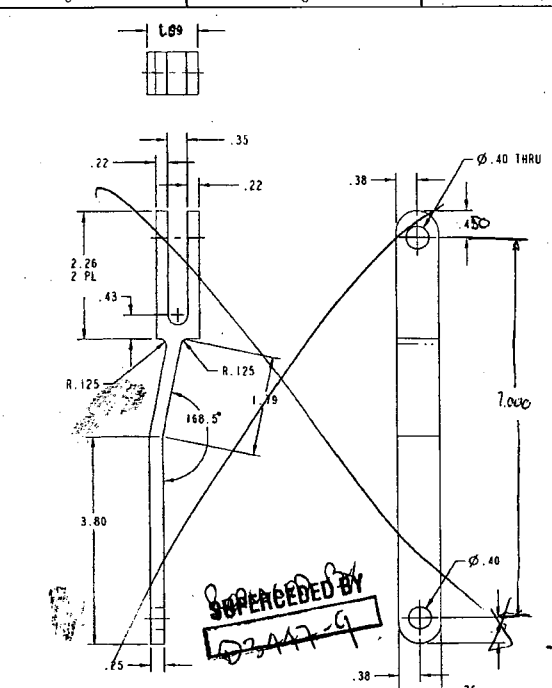
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

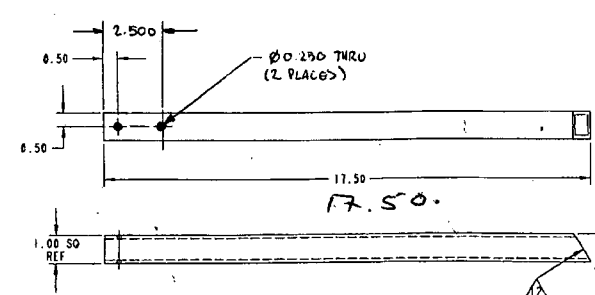
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

RELEASED
7-1-20

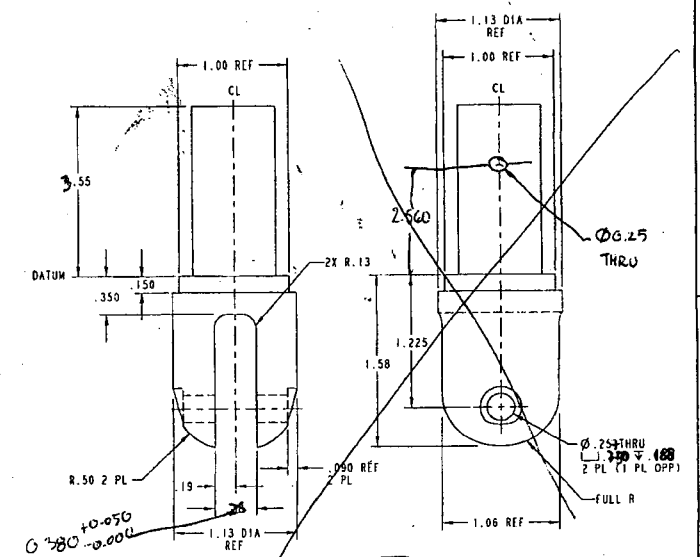
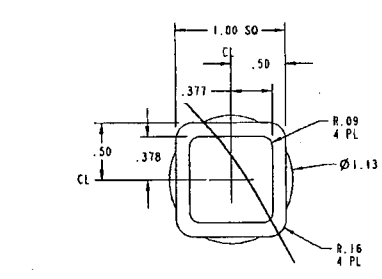


-263 SWING ARM
MATL: 1.00 SO, 7075-T6, 00-A-200/11
SCALE 1.000
JLM ④
SEE ATTACHED DATA.



-141 SQUARE TUBE
MATL: 1.00 SO X .125 WALL, 6061-T6, 00-A-200/8
SCALE 1.000

-143 SQUARE TUBE
MATL: 1.00 SO X .125 WALL, 6061-T6, 00-A-200/8
SCALE 0.500
②



-145 CLEVIS
(CANADIAN VERSION)
MATL: 6061-T6, 00-A-200/8
SCALE 2.000
JLM ②

PREMIER AVIATION, INC.
2003 Aviation Parkway, Grand Prairie, Texas 75050
D/SUV8 B67-43001
SCALE: DET. INCHES 22 45
REV. 81

ORIGINAL

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WORK ORDER
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